RRV 12 MONTHLY INSPECTION FORM

Examine / Check / Test each item listed below (use machine specific service manual & maintenance plan for information regarding inspection procedures and criteria). Indicate in the appropriate space below as each item has been performed. If the item is not found acceptable, describe each discrepancy in the comment space on the rear. Take immediate action to correct all discrepancies or remove machine from service.

Confirm Maintenance Plan Used

	Dozer SPMM 0006 Iss 3	TD12 SPMM0005 Iss 3 / 4	Dumper SPMM 0003 Iss 1
CX135 SPMM 0004 Iss 1	Evo MEWP SPMM 011 Iss2	PC128 SPMM 0010 Iss 1	924 Rail-1191 Iss 3 Rev Shovlin
Case SPMM 0001 Iss 3	Case SPMM 0001 Iss 4	Case SPMM 0001 Iss 5	Case SPMM 0001 Iss 6

Cur	rent Hours	1917			000	
		1917		Plant Number	9110	\$
Mad	chine Make & Type	LIEBHERR	924 GIGA	Serial Number	K119110	
Item		Inspection /	Check Detail		Result X - ✓ -	N/A
1	All pre start checks	S				/
2	Grease and lubrica					
3	All fluid levels corr	ect, hydraulic, batt	eries, brake etc. Check	for leaks.		V
4	Hydraulic cylinders	s, pivot pins, pivot į	ooints and hoses - Exa	mine		
5	Steering locks - Ch					/
6	Trailer park brake		ecord pressure			
7	Service brake filter					AIG
8	Brake system gene	eral - Check				/
			s or pull tests or torque	hub test)		/
	Service brake pres		rd pressure			
11	Rail wheel brake s	ystem - Examine				/
12	Parking brake - Te	st				/
13	Wheel nuts - Chec	k				V
14	Rail wheels - Chec	k / Examine Co	ompleteSP WIRS 01			
15	Rail wheels back to	o back - Check me	asurements (1358 - 13	363)		/
16	Rail wheel bearing	s - Check (spin / lif	t test)		8	/
17	Rail wheel bearing	s - Examine if fault	found during spin / lift	test		V
18	8 Traction hubs - Check			AID		
19	Road wheels and tyres - Examine			/		
20	Tyres to rail wheel	interface-Examine			*	/
21	Rail bogie / axle pi	vots and trunnion -	Examine			V
22	Rail bogies / axles	- Examine	, and the second			V
23	Rail axle interlocks - Test (adjust if required)			/		
24	4 Dozer front bogie / trolley - Check			Ala		
25	Dozer front bogie / trolley brake pads - Check			NIA		
26	6 Dozer front bogie / trolley brake - Check			NIA		
27				/		
28	Operation of all ligh	nts - Check / Exam	ine		Alice and a second	V
29	Operation of horn -	- Check / Test	Complete Horn	and RCI Sounder Te	st Results Sheet SP-HT 01	/
$\overline{}$	Glass and wipers -					
31	Safety labels - Che	eck				/
32	Recovery tow bar a	and hitches condition	on and security - Chec	<		/
33	Underframe and super structure - components and welds - Check			/		
34	Slew locks - Check	(Barrier and the second	V.
35	Rated capacity indicator - Test and complete data download (record results on LAFT form and attach)			1		
36	6 Visibility of paintwork and overall appearance, including yellow panels - Check			V,		
	7 Trailer brake away siren - Test			V		
38	8 Electrical components / connections / wiring - Check			V,		
$\overline{}$	9 Ballast weight - Check			V		
40	Earth bond cables - Test and Examine using Resistance Ohmmeter 622424			V,		
	41 Check valves - Check			V		
42	42 Fire extinguisher - Examine				V	

Item	Inspection / Check Detail Result X - ✓ - I	N/A				
43	3 LOLER cert / lifting accessories and safety devices - Check					
44	Auxiliary lifting point/s (if fitted) and decals - Examine	/,				
	Quick hitch - Examine if fitted	V,				
46	Machine cab file - Check	V				
	Tracks / running gear - Check					
	ALO device / Duel height limiter - Test and Examine	V				
49	Rail head scrapers - Examine	/				
50	Overload sounders - Check Complete Horn and RCI Sounder Test Results Sheet SP-HT 01	V				
0.00		AICI				
	Basket and harness points - Examine	PIR				
	Torque hub brake adaptors - Examine	/				
54	Air Brake Pressure Check - Record Pressure	V				
	Record details of Static Brake Test torque test readings for Service Brake (SB) and Park Brake (PB) per wheel or alternatively, if conducting on track testing, of three stopping distances on chart below. If any recording differs by 10% from the previous test then investigate / retest. If any recordings are in the fail section investigate and then retest. Adverse track conditions can affect recording but must be detailed / recorded accordingly. Chart data derived from RIS					
	8					
	FAIL					
Meters	6					
te						
Ž	Speed Not Sufficient Minimum test speed PASS					
	1 Minimum test spood	++-				
	must be over 6 KPH					
	0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	17				
	<u>KPH</u>					
CA	LIBRATED TOOLS USED					
Тур	Date Serial Number Date					
	CALLY HAND AND THE SECOND SECO					
		100				
Col	BRAVES TESTED AS SERVICE RUAN					
	EARTH BOND TEST RESULTS					
D	Dipper End to Left Rail 0.0192mΩ Aux List Point in 6000 oroun					
D	Dipper End to Right Rail 0.2190m0 MACHINE IN GOOD 02062					
	I cerity the above checks ∕ examinations have been conducted and any corrective actions required have been completed and recorded.					
Sig	ned DS					
Pri	nt D. SaloRus Date completed 05 05 23					

RAIL WHEEL BRAKING TORQUE TEST Date: Machine: GIGA. L Serial No: 17119110 Location: YARV Plant No: Hours: Inspection Point Inspection Limits Pass Fail Brake Pad Wear Minimum 3mm Brake Pad Damage None allowed Contamination None allowed Brake Pad Adjustment 1mm Floating Pins Clean and lubricate with graphite grease Hydraulic Hoses / Fittings Check for damage / leaks **Brake Disc Protection** Check for damage / security **Brake Discs** Check for damage / security Fixing / Fasteners Check for damage / security Torque limits See back of sheet for required limits For AJH brake systems, refer to AJH097 for torque test requirements Where OEM torque test figures are not available, the following should be used: Park Brake (Nm) = Machine Weight (Kg) Minimum Park brake required: Service Brake (Nm) = Machine Weight (Kg) Minimum Service brake required: 10 Equipment to be used: Tolar wroner ID No: 130096 Cal Exp Date: 21,11,23 Equipment to be used: 7912930264 Cal Exp Date: 21. 11.23 Torons WELL REYOR ID NO: Park Brake: 1350mm Park Brake; FRONT 1380 pm 1000 Wi Service Brake: Service Brake: 2362Nm 2562 vm Pass Pail Pass / Fail Park Brake: BSONM Park Brake: Service Brake: Service Brake: W3 WE 2362 nm REAR Pass/Fail > Pass / Fail As the engineer responsible for executing this testing, I confirm that I have used calibrated equipment and had the relevant training. Prevailing weather conditions did not affect the outcome of this test Engineer: Signed: As an Approver of Shovlin Plant I confrim that this inspection/test was executed by a suitably qualified service engineer. Approver: Signed: SP-RWBT-01 Issue 1 Date: 06/2022

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RAIL WHEEL BRAKING TORQUE TEST

Torque Limits

	Park Brake (Nm)	Service Brake (Nm)	
Case 988	1350Nm	1684Nm	
Giga Railer	1330Nm	2362Nm	
Liebherr	1250Nm	2500Nm	

	Park Brake (kgF)	Service Brake (kgF)	
TD12-1512	1480 kgF	2970 kgF	
Other TD12s	1000 kgF	1600kgF	

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